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(74) Agent: ABB AB; Legal & Compliance/ Intellectual Property, Forskargränd 8, S-721 78 Västerås (SE).

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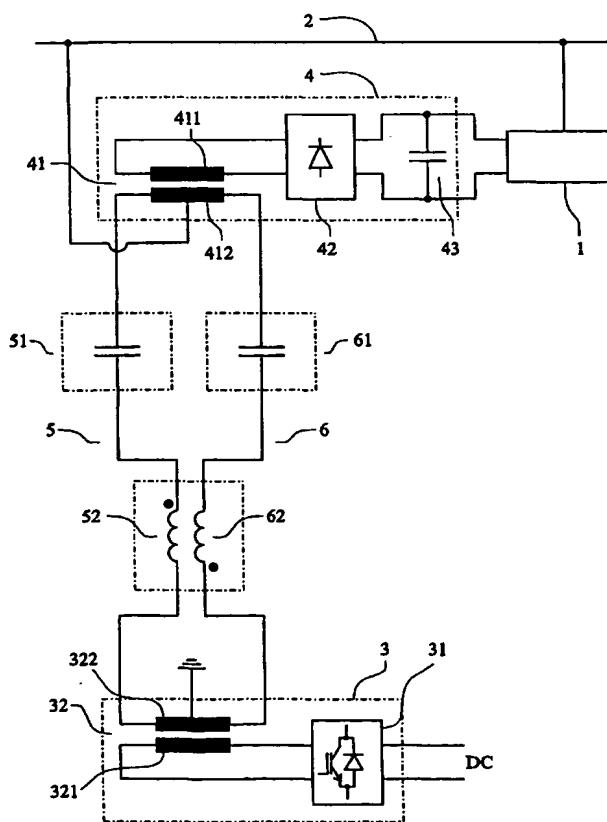
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(54) Title: AUXILIARY POWER SUPPLY



(57) **Abstract:** An auxiliary power supply equipment for a high voltage installation 1, 7, 8 has a power source 3 at ground potential, a load circuit 4 at high potential, and a transmission link 5, 6 for coupling the power source to the load circuit. The power source comprises a high frequency voltage generator 31, and the transmission link comprises a first 5 and a second 6 current path. Each path is closed by capacitive coupling 51, 61, 61' to provide insulation between the ground potential and the high potential, and each current path has a reactive compensation means 52, 62, 53, 312, 63, 313, 62', 53', 412', 63', 413 for series compensation of reactive power generated by the capacitive coupling.

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SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM,  
GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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Auxiliary power supply.

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## TECHNICAL FIELD

[0001] The present invention relates to a method for supplying auxiliary power to a high voltage installation, and to an auxiliary power supply equipment for  
10 a high voltage installation, having a power source at ground potential, a load circuit at high potential, and a transmission link for coupling the power source to the load circuit.

High voltage is in this context considered to be a voltage in the range typically  
15 between 130 kV and 800 kV.

Auxiliary power is in this context considered to be a power typically in the range of tens to hundreds of watts.

20 High frequency is in this context considered to be a frequency that is at least two orders of magnitude higher than the system frequency of the high voltage installation, typically in the range of 10 - 100 kHz.

## BACKGROUND ART

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[0002] High voltage installations in high voltage power transmission systems comprise apparatus that are located close to or in galvanic contact with the high voltage circuit. Examples of such apparatus are switching elements, series capacitors, sensors for voltage and current, and monitoring and protective  
30 equipment.

Such apparatus require auxiliary power for their operation and various methods and means for supply thereof exist in the state of the art.

35 [0003] According to one known principle, the auxiliary power is tapped off from the high voltage circuit, for example by the use of voltage or current

transformers. The method thus requires that the high voltage circuit is energized and, to ensure proper operation of the apparatus in question, that after the energization, it has settled to such an extent that the auxiliary power can be safely used. However, the energization process is often a critical event in  
5 the operation of the high voltage circuit, and consequently, an auxiliary power supply that is independent of the state of the high voltage circuit is highly desirable.

[0004] According to another known principle, the auxiliary power is generated  
10 at ground voltage potential and transmitted to the high voltage circuit. In the high voltage installations in question, such auxiliary power is usually available at ground level as a direct voltage supply, for example at 110 DC, supported by a battery backup.

15 A basic problem is then to provide insulation between the ground voltage potential and the high voltage potential of the high voltage installation. Means for providing such insulation have to satisfy the requirements set by international norms and standards.

20 One known method, used in particular for switching elements such as circuit breakers and disconnectors, is to create a mechanical movement at ground potential and transmit this movement to high potential using insulating rods, which rods thus provide the necessary insulation between the two different potentials. The method requires a driving mechanism at ground potential and  
25 rod and link system at high potential that makes the equipment mechanically complex and results in unavoidable delays in the operating times.

Another known method, used in particular in connection with current and voltage sensors, is to convert the auxiliary power at ground potential to optical power, transmit the power to high potential via an optical link, and then convert the optical power back to electric power. With this method only very small amounts of power, typically in the order of fractions of watts, can be transmitted.  
30

35 [0005] Thus, there is a need for an auxiliary power supply equipment wherein the power is generated at ground level to make it independent of the state of

the high voltage circuit, and which equipment can handle amounts of power sufficient for the operation of high power apparatus such as switching element and series capacitor installations.

## 5 SUMMARY OF THE INVENTION

[0006] It is an object of the invention to provide an improved auxiliary power supply equipment for a high voltage installation, and a method for supplying auxiliary power to a high voltage installation, the improvement eliminating the  
10 above mentioned disadvantages with known equipment and methods.

[0007] According to the invention this object is accomplished by an auxiliary power supply equipment for a high voltage installation, having a power source at ground potential, a load circuit at high potential, and a transmission link for  
15 coupling the power source to the load circuit, wherein the power source comprises a high frequency voltage generator, the transmission link comprises a first and a second current path, each path being closed by capacitive coupling to provide insulation between the ground potential and the high potential, and each current path having a reactive compensation means for series  
20 compensation of reactive power generated by the capacitive coupling.

[0008] In a development of the invention said reactive compensation means comprises an inductor in series connection with the capacitive coupling.

25 In a further development of the invention the auxiliary power supply equipment comprises means for adaptation of the power source to the load.

In another development of the invention, the first and the second current path each comprises a series connection of the reactive compensation means and a  
30 coupling capacitor coupled to a conductor at the high voltage installation.

In another development of the invention, wherein the high voltage installation is a series capacitor equipment mounted on a platform insulated from ground, for one of said current paths said capacitive coupling is provided by a stray  
35 capacitance between said platform and ground.

In a further development of the invention, wherein said voltage generator generates a voltage of a pre-selected frequency, in each of said current paths said reactive compensation means are selected to form a series resonant circuit with said capacitive coupling at the pre-selected frequency.

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Further advantageous developments of the invention will become clear from the following description and patent claims.

- [0009] With auxiliary power supply equipment according to the invention, it  
10 will for example be possible to locate protective and monitoring equipment for series capacitor installations directly on the platform rather than communicating measured values and command signals between high voltage level and ground potential.
- 15 Driving mechanisms for switching equipment can be located at high potential, thereby reducing operating times and avoiding complex mechanical devices.

#### BRIEF DESCRIPTION OF THE DRAWINGS

- 20 [0010] The invention will be explained in greater detail by description of embodiments with reference to the accompanying drawings, which are all schematic and drawn as combined block- and single line diagrams, only showing main components which are of relevance for the understanding of the invention, and wherein
- 25 figure 1 shows a first embodiment of the invention,
- figure 2 shows a second embodiment of the invention,
- 30 figure 3 shows a third embodiment of the invention, and
- figure 4 shows a fourth embodiment of the invention.

#### DESCRIPTION OF PREFERRED EMBODIMENTS

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- [0011] The following description relates to the equipment and to the method.

Same reference numbers and labels are used in the various figures to signify parts that are of the same kind.

5 [0012] Figure 1 shows a high voltage installation 1 in galvanic contact with a conductor 2. The installation may typically comprise switching elements such as circuit breakers or disconnectors, series capacitors, sensors for voltage and current, and/or monitoring and protective equipment.

10 A power source 3, located at ground level and at ground potential, comprises a high frequency voltage generator 31 in the form of a high frequency DC/AC-converter, and a ground level transformer 32.

15 The DC/AC-converter is supplied with a DC-voltage, in the figure designated with DC, and the output of the DC/AC-converter is supplied to a primary winding 321 of the ground level transformer. The ground level transformer has a secondary winding 322.

20 A load circuit 4, located at the high voltage installation and at high potential, comprises a load transformer 41, an AC/DC-converter 42, and a capacitor 43. The AC-side of the AC/DC-converter is coupled to a secondary winding 411 of the load transformer, and the DC-side of the AC/DC-converter is coupled to the high voltage installation to supply it with auxiliary power. The capacitor is coupled across the DC-side of the AC/DC-converter to provide energy storage  
25 and to filter the output voltage of the SC/DC converter.

The load transformer has a primary winding 412.

According to the invention, a transmission link between the power source and  
30 the load circuit is established by forming a first current path 5 and a second current path 6. In the embodiment of the invention illustrated in figure 1, the current path 5 comprises in series connection a coupling capacitor 51 and a first inductor 52, and the current path 6 comprises in series connection a coupling capacitor 61 and a second inductor 62.

By coupling each of the current paths between a respective end of the secondary winding 322 of the ground level transformer and of the primary winding 412 of the load transformer, a closed current loop comprising the power source, the current paths, and the load circuit is formed. In this current

- 5 loop, the coupling capacitors 51 and 61 each forms a capacitive coupling that provides insulation between the ground potential and the high potential.

The coupling capacitors generate reactive power and it is desirable to compensate for this power. The compensation has to be a series compensation

- 10 in order to preserve the insulation. The first and the second inductor serve as reactive compensation means by consuming reactive power.

By a control system known per se, the voltage generator can be adapted to generate a voltage of a pre-selected frequency. It is then advantageous to select  
15 the inductance values of the inductors so that the inductors form, in each of the current paths, a series resonant circuit with the coupling capacitors at the pre-selected frequency. Thereby, the current paths will in principle exhibit zero reactance.

- 20 Figure 1 also shows that the secondary winding 322 of the ground level transformer has a centre tap that is coupled to ground, and that the primary winding 412 of the load transformer has a centre tap that is coupled to the conductor 2. The result is a balanced current loop that has as effect that the voltage of the system frequency of the high voltage installation at the  
25 conductor 2 will create common mode currents in the two current paths.

- In the figure, the winding of inductor 52 is shown with a dot at the end of the winding coupled to the coupling capacitor, whereas the winding of inductor 62 is shown with a dot at the end of the winding that is coupled to the load  
30 transformer. By arranging the inductors to have a close coupling between their windings, e.g. by having a common ferrite core, and being wound in a sense illustrated by the dots, it is realised that common mode currents such as a current of the system frequency of the high voltage installation, will not create any resulting magnetic flux in the inductors and that the current paths will  
35 thus exhibit a low impedance for common mode currents.

The ground level transformer and the load transformer are used for adaptation of the power source to load by impedance matching.

[0013] Figure 2 shows a high voltage installation 1, a conductor 2, a load circuit

- 5 4, a first current path 5, a second current path 6, coupling capacitors 51 and 61, and a power source 31 in the form of a high frequency DC/AC-converter, as described above with reference to figure 1.

In this embodiment, the auxiliary power is supplied by the power source via

- 10 so-called tank circuits. A first tank circuit has a series coupling of a capacitor 312 and an inductor 53, and a second tank circuit has a series coupling of a capacitor 313 and an inductor 63. The first current path 5 is formed by coupling the coupling capacitor 51 to ground via the inductor 53. The second current path 6 is formed by coupling the coupling capacitor 61 to ground via the
- 15 inductor 63.

The high frequency output voltage of the DC/AC-converter is capacitively coupled to the junctions between the respective coupling capacitors and the inductors via the capacitors 312 and 313.

- 20 In this embodiment of the invention, the parallel coupling of the capacitor 312 and the inductor 53, respectively the parallel coupling of the capacitor 313 and the inductor 63, forms the reactive compensation means.

- 25 When the output voltage of the DC/AC converter 31 is applied to the respective tank circuits, and the frequency of the applied voltage is close to the resonance frequency of the tank circuit, an amplification of the applied voltage takes place, resulting in a voltage across the components of the tank circuit that is feasible to use for transmitting the desired auxiliary power to the load
- 30 circuit. When the frequency of the applied voltage exceeds the resonance frequency of the tank circuit, the tank circuit will absorb reactive power to compensate for the reactive power generated by the coupling capacitors.

- 35 By proper selection of the inductance and the capacitance values for the components of the tank circuits, the desired reactive compensation of the reactive power generated by the coupling capacitors, as well as an adaptation

of the power source to the load, may be achieved. The inductors 53 and 63 can be selected to have an inductance that causes only a very low voltage drop for the current at the system frequency of the high voltage installation.

- 5 [0014] High voltage series capacitor equipment is mounted on platforms that are insulated from ground, usually one platform for each phase. A more detailed description of the physical and electrical configuration of such equipment is given for example in M Adolfsson et al: EHV series capacitor banks. A new approach to platform to ground signalling, relay protection and  
10 supervision. IEEE Transactions on Power delivery, April 1989, pp 1369-1375, which is hereby incorporated by reference. The series capacitor is coupled between what are commonly called an LV bus and an HV bus, which buses are coupled into the transmission line, and the platform is coupled to the LV bus..
- 15 Platforms of this kind are quite large, having an area that usually is in the order of 100 square meters, and they are located at heights above ground typically in the range of 5-8 meters for system voltages in the range of 300-800 kV. Thus, the platforms exhibit a substantial capacitance to ground, in the order of hundreds of pF, and it has been found to be technically feasible to use  
20 in one of the current paths the capacitance between a platform and ground to form the capacitive coupling according to the invention.

- Figure 3 shows a high voltage installation 1 in the form of high voltage series capacitor equipment mounted on a platform insulated from ground. The series capacitor equipment is shown schematically only with parts that are of relevance for the present invention.

- A series capacitor 7 is coupled to the LV-bus, in the figure for short designated as LV, and to the HV-bus, in the figure for short designated as HV. The buses are inserted in a conductor 2. The equipment is located on a platform 8. There is a stray capacitance 9 between the LV bus and the platform, and a stray capacitance 61' between the platform and ground. An inductor 62' is galvanically coupled between the LV bus and the platform.

- 35 Thus, in this embodiment of the invention, the second current path 6 is formed by a series coupling of the stray capacitance 61' and the inductor 62' which is in

parallel coupling with the stray capacitance 9, wherein the last mentioned parallel circuit forms the reactive compensation means for the second current path.

- 5 The first current path 5 is formed by a coupling capacitor 51 as described above with reference to figures 1 and 2, the coupling capacitor being coupled to ground via a tank circuit similar to the tank circuit of the first current path as described with reference to figure 2.
- 10 The load circuit comprises a load transformer 41' with a primary winding 412' and a secondary winding 411'. The coupling capacitor is coupled to the LV bus via the primary winding of the load transformer in series connection. The secondary winding 411' is coupled to an AC/DC converter 42.
- 15 Adaptation of the power source to the load and the reactive compensation for the first current path is performed as described with reference to figure 2. For the second current path, the reactive compensation means, i.e. the inductor 62' in parallel coupling with the stray capacitance 9, is adapted to resonance with the stray capacitance 61' by proper selection of the inductor 62'.
- 20 The capacitance value of the stray capacitance 9 may be subject to variations in dependence on the local weather conditions, in particular rain- or snowfall. In order to maintain the resonant state of the current path 6, the frequency of the high frequency voltage generator 31 may be controlled by a frequency control system. Such a control system can be based on, for example, a measured value of the reactive output power of the generator and on a condition that the absolute value of that power shall be minimized.
- 25 [0015] Figure 4 shows another embodiment of the invention, having tank circuits at the load circuit. The power source 3, located at ground level and at ground potential, is similar to the power source as described with reference to figure 1. The first current path is formed by a series connection of a coupling capacitor 51 and an inductor 53', the capacitor 51 being coupled to one end of the secondary winding 322 of the ground level transformer, and the inductor 35 53' being coupled to the conductor 2. The second current path is formed in analogous way by a series connection of a coupling capacitor 61 and an

inductor 63', the capacitor 61 being coupled to the other end of the secondary winding of the ground level transformer, and the inductor 63' being coupled to the conductor 2.

- 5 The auxiliary power transmitted via the current paths is tapped off via the capacitors 414 and 413 of the tank circuits and supplied to the AC/DC converter 42 via an insulating transformer 44.

10 The reactive power compensation as well as the adaptation of the power source to the load is achieved as described above.

[0016] Coupling capacitors are well known in the state of the art and are commonly used for various purposes, such as for example PLC-communication. Typically, their capacitance varies in a range between 3.5 nF 15 and 20 nF for system voltages between 550 kV and 145 kV.

[0017] The invention is not limited to the described embodiments, and the person skilled in the art will readily be able to modify the shown embodiments within the scope of the claims.

20 Thus, for example, although advantageous, it is not necessary to provide the secondary winding of the ground level transformer respectively the primary winding of the load transformers with centre taps to provide balanced current paths.

25 The inductive coupling between the respective windings of the inductors 52 and 62, as described with reference to figure 1, may also be formed between the inductors 53 and 63 of the embodiment as described with reference to figure 2, or between the inductors 53' and 63' of the embodiment as described 30 with reference to figure 4, and the current paths will then exhibit a low impedance for common mode currents also in these embodiments.

35 Alternatively, the tank circuit described with reference to figure 3 can be replaced by a transformer coupling the high frequency voltage generator to the current path.

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The tank circuits at high voltage potential as described with reference to figure 4 may be replaced by a single inductor coupled between the conductor 2 and the coupling capacitors, and the power being tapped off via a single capacitor coupled to the junction between that inductor and the coupling capacitors and 5 coupled to one end of the primary winding of the transformer 4, the other end of the primary winding being coupled to the conductor 2.

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## CLAIMS

1. Auxiliary power supply equipment for a high voltage installation (1, 7, 8), having a power source (3) at ground potential, a load circuit (4) at high potential, and a transmission link (5, 6) for coupling the power source to the load circuit, characterised in that the power source comprises a high frequency voltage generator (31), the transmission link comprises a first (5) and a second (6) current path, each path being closed by capacitive coupling (51, 61, 61') to provide insulation between the ground potential and the high potential, and each current path having a reactive compensation means (52, 62, 53, 312, 63, 313, 62', 53', 414, 63', 413) for series compensation of reactive power generated by the capacitive coupling.
2. Auxiliary power supply equipment according to claim 1, characterised in that said reactive compensation means comprises an inductor (52, 62, 62', 53, 63, 53', 63') in series connection with the capacitive coupling.
3. Auxiliary power supply equipment according to any of claims 1-2, characterised in that it comprises means (32, 41, 53, 312, 63, 313, 412', 53', 414, 63', 413) for adaptation of the power source to the load circuit by impedance matching.
4. Auxiliary power supply equipment according to any of claims 1-3, characterised in that the first and the second current path each comprises a series connection of the reactive compensation means and a coupling capacitor (51, 52) coupled to a conductor (2) at the high voltage installation.
5. Auxiliary power supply equipment according to any of claims 1-3, wherein the high voltage installation is a series capacitor equipment (7) mounted on a platform (8) insulated from ground, characterised in that for one (6) of said current paths said capacitive coupling is provided by a stray capacitance (61') between said platform and ground.

6. Auxiliary power supply equipment according to any of claims 1-5, wherein said voltage generator generates a voltage of a pre-selected frequency, characterised in that in each of said current paths said reactive compensation means are selected to form a series resonant circuit with said capacitive coupling at the pre-selected frequency.

7. Auxiliary power supply equipment according to claim 5, characterised in that one (5) of said capacitive couplings is provided by a coupling capacitor (51) that is coupled to a conductor (LV) at the high voltage installation and coupled to ground potential via said reactive compensation means (53, 312), and in that said voltage generator is capacitively coupled to the junction between the reactive compensation means and the coupling capacitor.

15 8. Auxiliary power supply equipment according to any of claims 1-4 or to claim 6, when claim 6 depends on any of claims 1-4, characterised in that said capacitive couplings are provided by coupling capacitors (51, 61) coupled to a conductor (2) at the high voltage installation and coupled to ground potential via said reactive compensation means (53, 312, 63, 313), and in that said voltage generator is capacitively coupled to the junctions between the respective reactive compensation means and the coupling capacitors.

25 9. Auxiliary power supply equipment according to any of claims 1-4 or to claim 6, when claim 6 depends on any of claims 1-4, characterised in that said capacitive couplings are provided by coupling capacitors (51, 61) that are coupled to a conductor (2) at the high voltage installation and coupled to ground potential via the reactive compensation means (52, 62), and in that said voltage generator comprises a ground level transformer (32) and a high frequency DC/AC-converter (31), said ground level transformer having a primary winding (321) coupled to the DC/AC-converter and a secondary winding (322) coupled to said transmission link.

30 10. Auxiliary power supply equipment according to any of claims 8-9, wherein each of said reactive compensation means comprises an inductor (52, 62, 53, 63, 53', 63') with a winding, characterised in that the windings

are magnetically coupled to each other so that said current paths exhibit a low impedance for common mode currents.

11. Auxiliary power supply equipment according to claim 9,

5 characterised in that in that said capacitive couplings are provided by coupling capacitors (51, 61) coupled to a conductor (2) at the high voltage installation via said reactive compensation means (53', 414', 63', 413), and in that said load circuit is capacitively coupled to the junctions between the respective reactive compensation means and the coupling capacitors.

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12. Auxiliary power supply equipment according to any of claims 1-11, characterised in that said load circuit (4) comprises a load transformer (41) and an AC/DC-converter (42), said load transformer having a primary winding (412) coupled to said transmission link, and a secondary winding (411) coupled to said AC/DC-converter.

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13. Method for supplying auxiliary power to a high voltage installation (1, 7, 8), having the steps of generating power at ground potential, forming a load circuit (4) at high potential, and transmitting the generated power to the load circuit, characterised in that the step of generating power comprises the step of generating a high frequency voltage power, and the step of transmitting the generated power to the load circuit comprises

20 the step of forming a first (5) and a second (6) current path, each path closed by a capacitive coupling (51, 61, 61') to provide insulation between the ground potential and the high potential,

25 the step of transmitting the auxiliary power via said capacitive couplings, and

30 the step of providing in each current path a reactive compensation means (52, 62, 53, 312, 63, 313, 62', 53', 414, 63', 413) for series compensation of reactive power generated by the capacitive couplings.

14. Method according to claim 13, characterised in that the step of providing in each current path a reactive compensation means comprises the step of providing an inductor (52, 62, 62', 53, 63, 53', 63') in series connection 35 with the capacitive coupling.

15. Method according to any of claims 13-14, wherein the step of generating a high frequency voltage power makes use of a power source (3), characterised in that it comprises the step of adapting the power source to the load circuit by impedance matching.

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16. Method according to any of claims 13-15, characterised in that the step of transmitting the generated power to the load circuit further comprises the step of providing in each of said first and the second current paths a series connection of the reactive compensation means and a coupling capacitor (51, 52) coupled to a conductor (2) at the high voltage installation.

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17. Method according to any of claims 13-15, wherein the high voltage installation is a series capacitor equipment (7) mounted on a platform (8) insulated from ground, characterised in that the step of transmitting the power via a capacitive coupling comprises the step of using a stray capacitance (61') between said platform and ground to form said capacitive coupling.

15

18. Method according to any of claims 13-17, characterised in that the step of generating a high frequency voltage power comprises the step of pre-selecting a frequency for the voltage, and the step of providing in each current path a reactive compensation means comprises the step of selecting said reactive compensation means to form a series resonant circuit with said capacitive coupling at the pre-selected frequency.

20

25. 19. Method according to claim 17, characterised in that the step of transmitting the auxiliary power via a capacitive coupling comprises the step of using a coupling capacitor (51) that is coupled to a conductor (2) at the high voltage installation and coupled to ground potential via said reactive compensation means (53, 312), and in the step of capacitively couple the generated high frequency voltage power to a junction between the reactive compensation means and the coupling capacitor.

30

35. 20. Method according to any of claims 13-16, or claim 18, when claim 18 depends on any of claims 13-16, characterised in that the step of transmitting the power via a capacitive coupling comprises the step of using coupling capacitors (51, 61) that are coupled to a conductor (2) at the high

voltage installation and coupled to ground potential via said reactive compensation means, and in the step of capacitively couple the generated high frequency voltage power to a junction between the respective reactive compensation means and the coupling capacitors.

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21. Method according to any of claims 13-16, or claim 18, when claim 18 depends on any of claims 13-16, *characterised* in that the step of transmitting the power via a capacitive coupling comprises the step of using coupling capacitors (51, 61) that are coupled to a conductor (2) at the high

10 voltage installation and coupled to ground potential via said reactive compensation means, and in the step of inductively couple the generated high frequency voltage power to said current paths.

22. Method according to any of claims 20-21, wherein each of said reactive compensation means comprises an inductor (52, 62, 53, 63, 53', 63') with a winding, *characterised* in that it comprises the step of magnetically coupling the windings to each other so that said current paths exhibit a low impedance for common mode currents.

20 23. Method according to claim 21, *characterised* in that the step of transmitting the power via a capacitive coupling comprises the step of using coupling capacitors (51, 61) that are coupled to a conductor (2) at the high voltage installation via said reactive compensation means, and in the step of capacitively couple the transmitted auxiliary power to the load circuit.

25

24. Method according to any of claims 13-22, *characterised* in that the step of transmitting the power via a capacitive coupling comprises the step of using coupling capacitors (51, 61) that are coupled to a conductor (2) at the high voltage installation, and in the step of inductively couple the transmitted auxiliary power to the load circuit.

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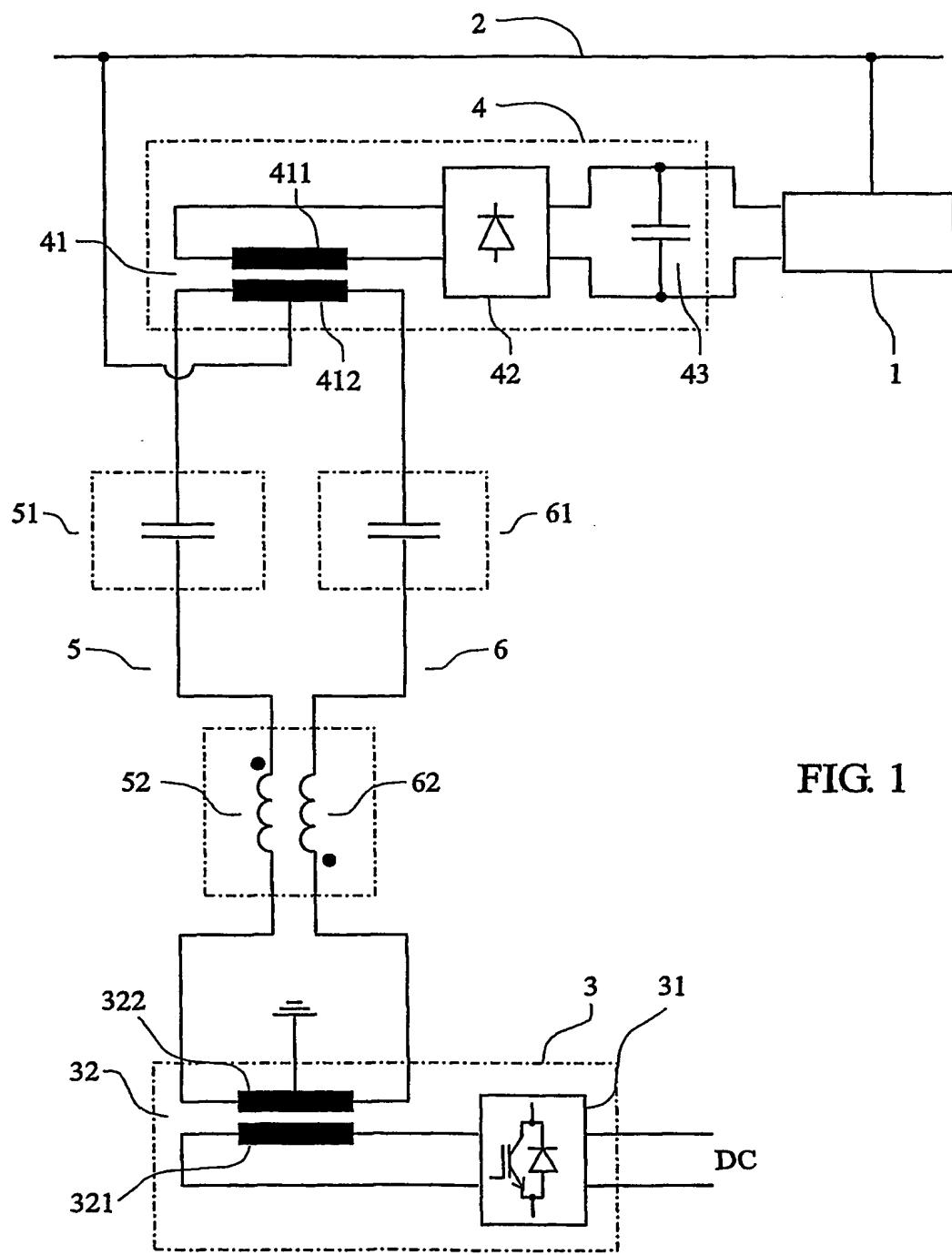


FIG. 1

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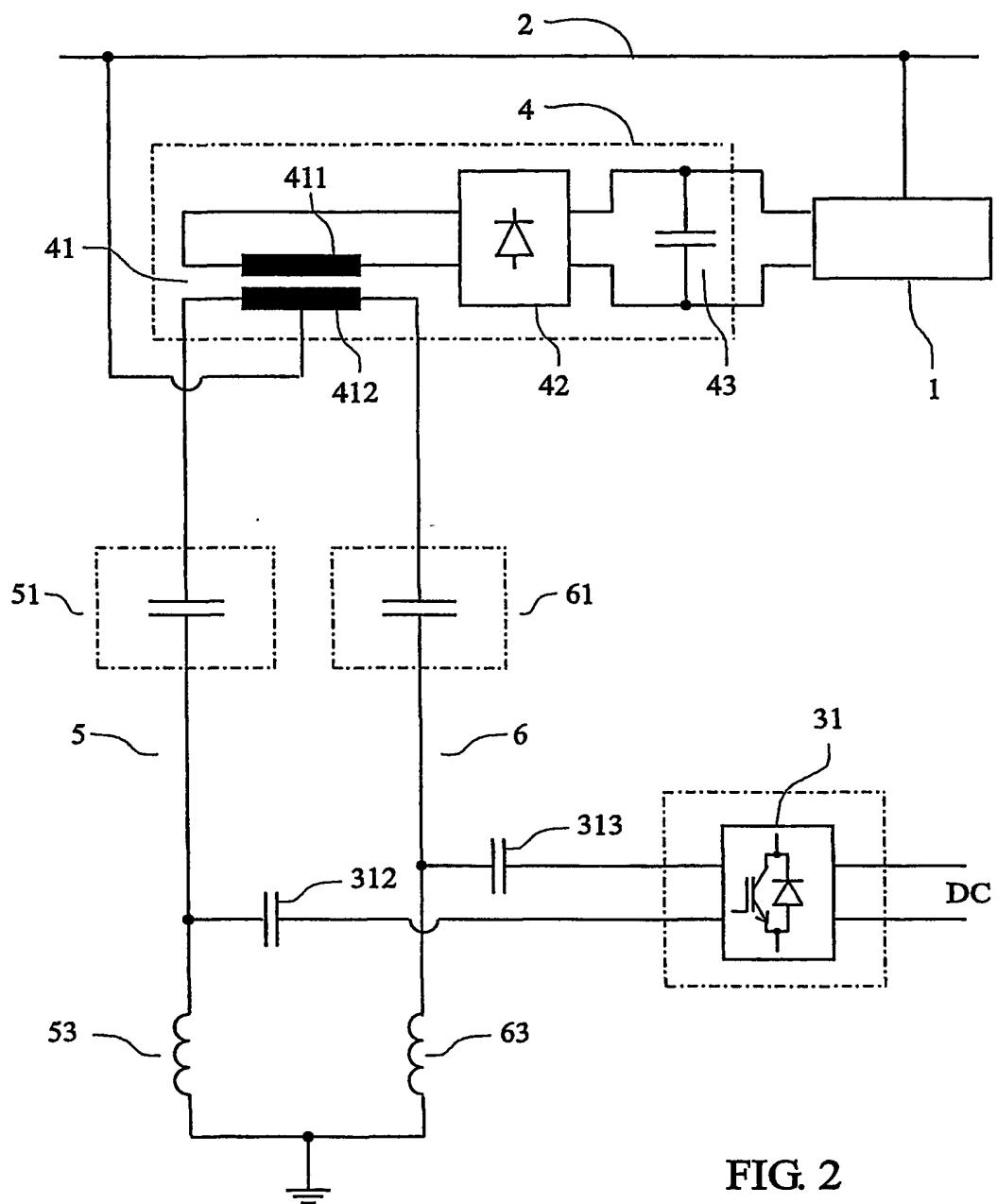


FIG. 2

3 / 4

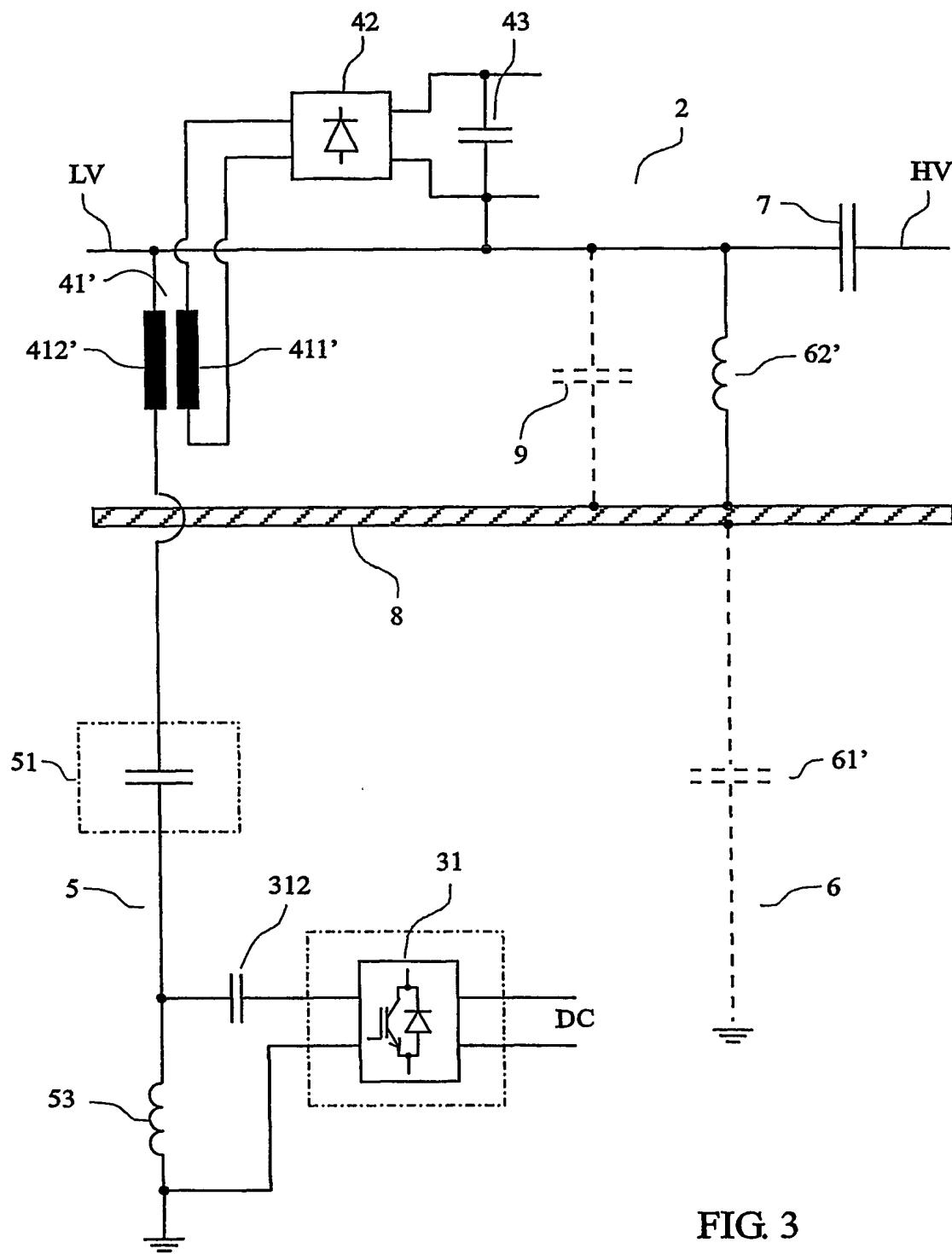


FIG. 3

4 / 4

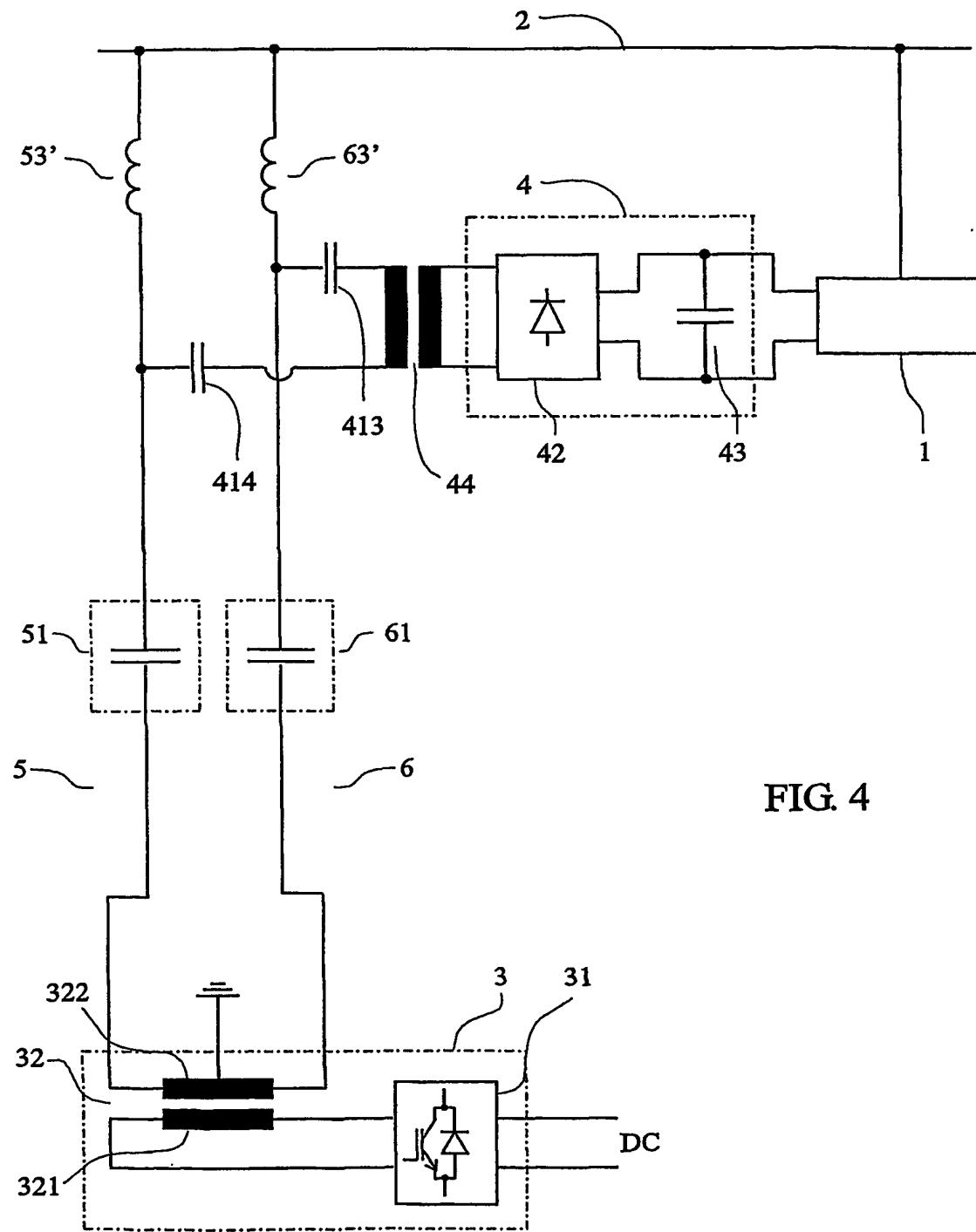


FIG. 4

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 2003/001731

## A. CLASSIFICATION OF SUBJECT MATTER

**IPC7: H02J 11/00**

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

**IPC7: H02J**

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

**SE,DK,FI,NO classes as above**

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

## WPI DATA, EPO-INTERNAL

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 4271462 A (PHILIP H. PETERS), 2 June 1981 (02.06.1981), column 1, line 6 - line 57 --	1-24
A	US 3381178 A (G.D. ROCKEFELLER, JR), 30 April 1968 (30.04.1968), column 1, line 14 - line 22 -----	1-24

 Further documents are listed in the continuation of Box C. See patent family annex.

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Date of the actual completion of the international search

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Name and mailing address of the ISA/  
Swedish Patent Office  
Box 5055, S-102 42 STOCKHOLM  
Facsimile No. + 46 8 666 02 86Authorized officer  
**Tomas Erlandsson/MN**  
Telephone No. + 46 8 782 25 00

**INTERNATIONAL SEARCH REPORT**  
Information on patent family members

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International application No.  
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